FIG.1

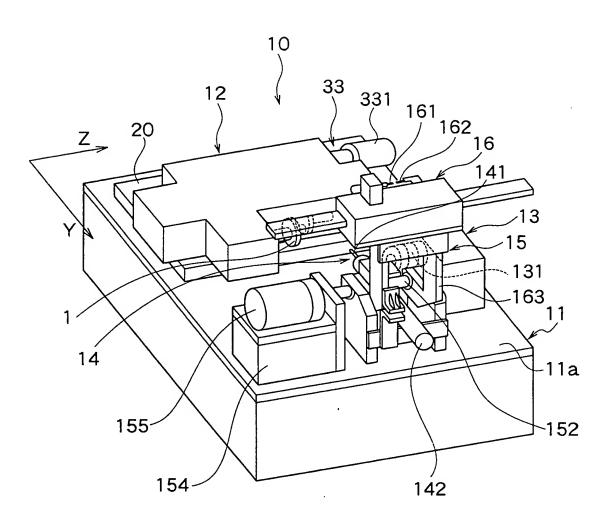
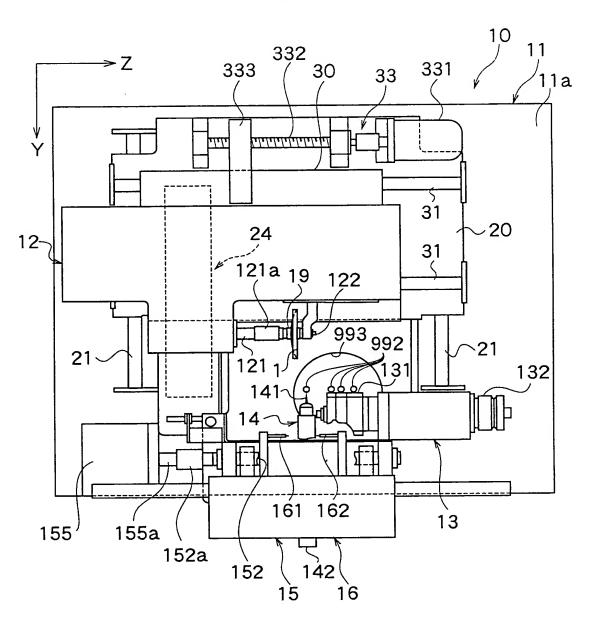
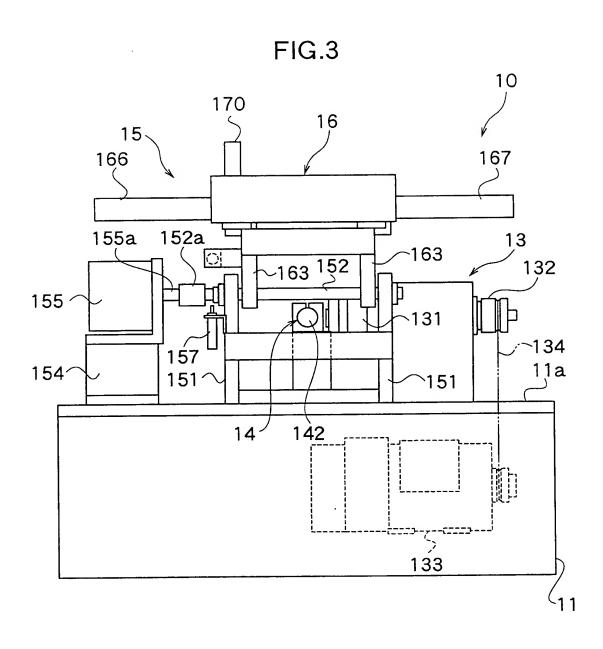
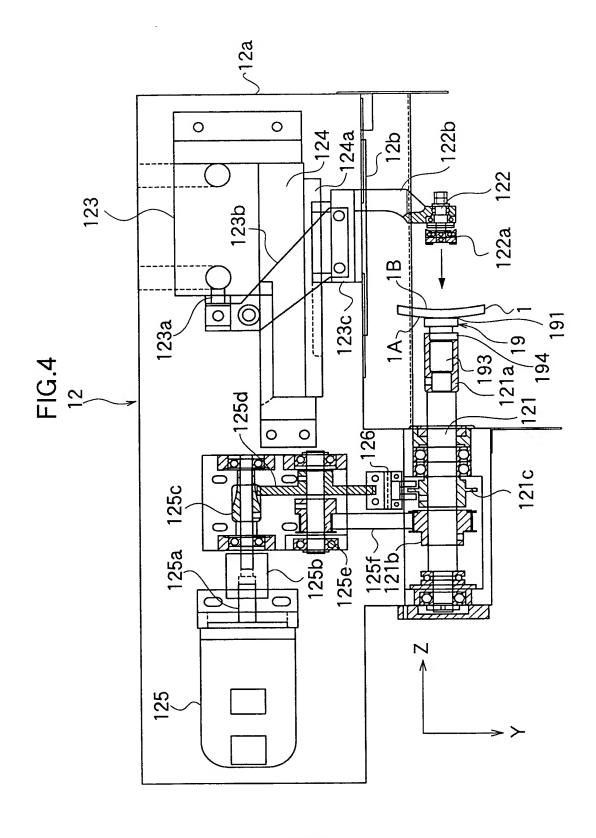


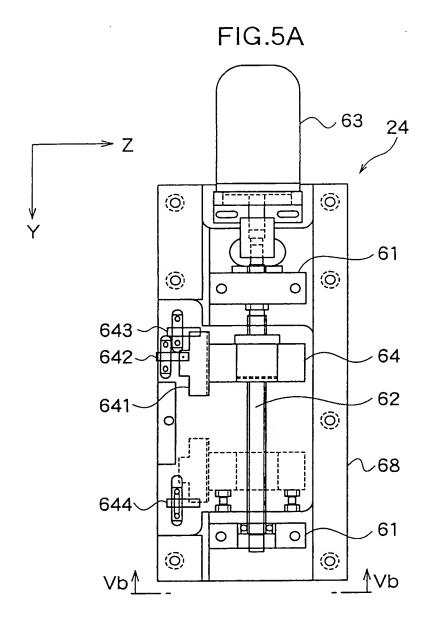
FIG.2







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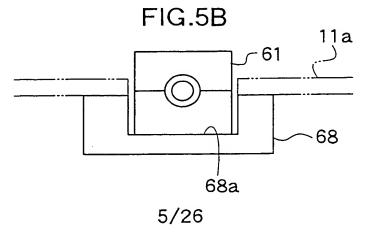
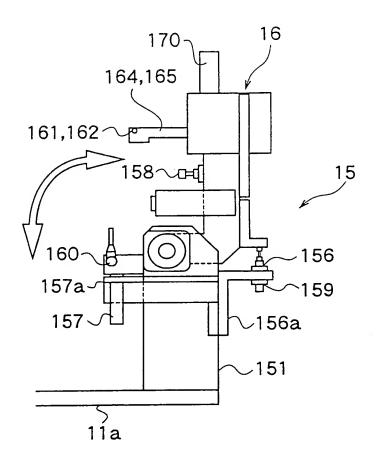


FIG. 6A



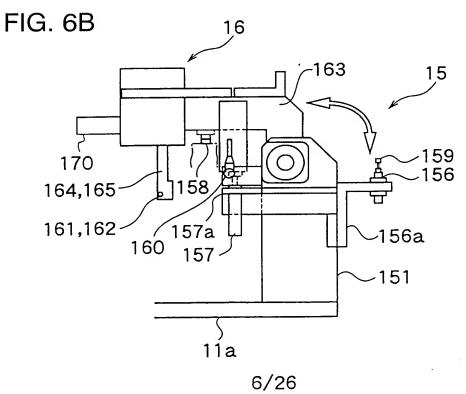


FIG. 7A

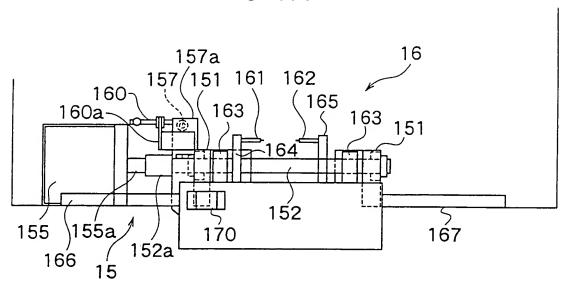


FIG. 7B

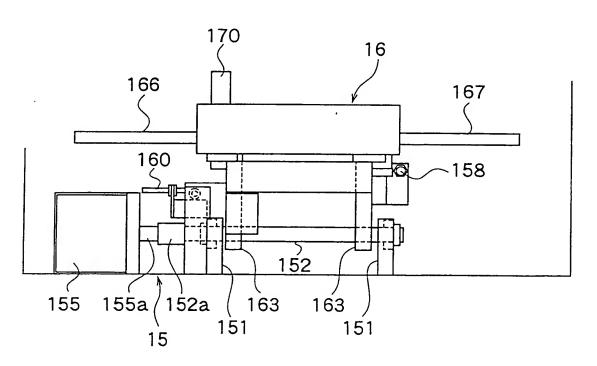
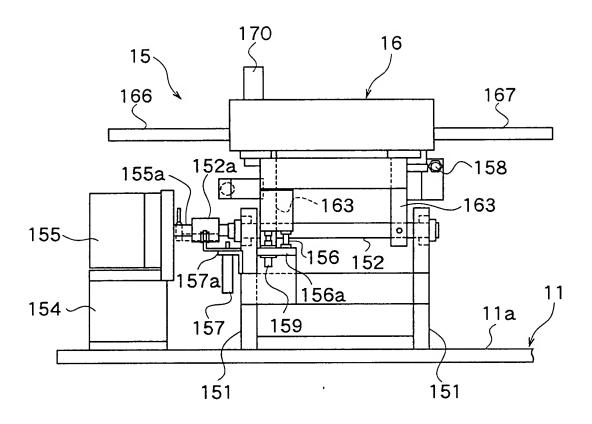
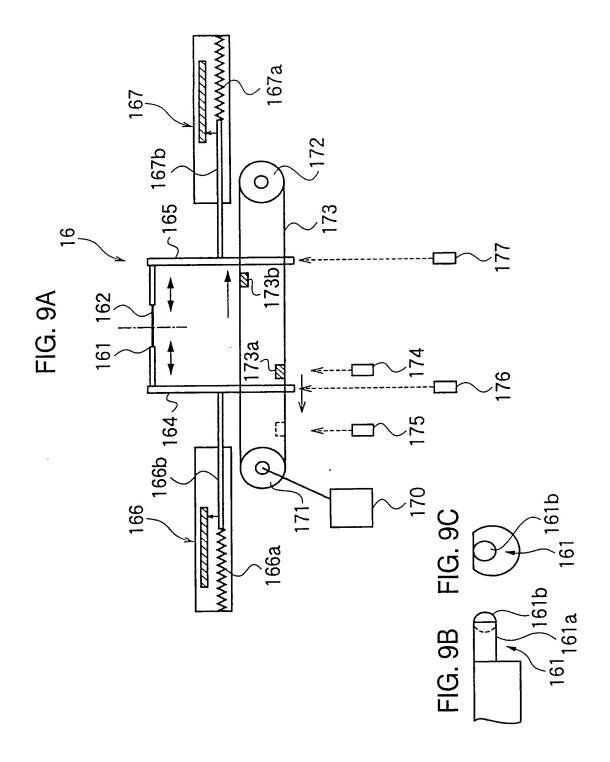
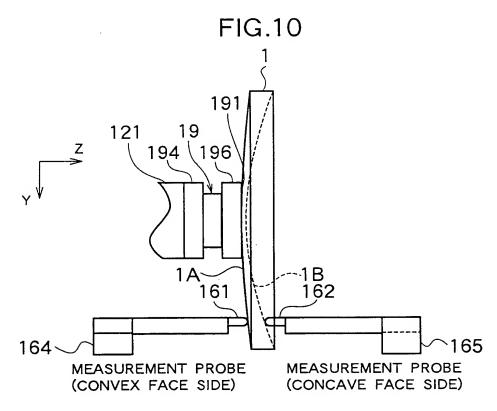


FIG.8







**FIG.11** 

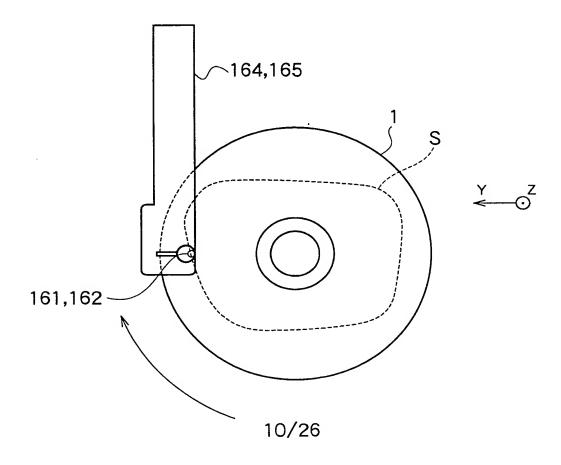
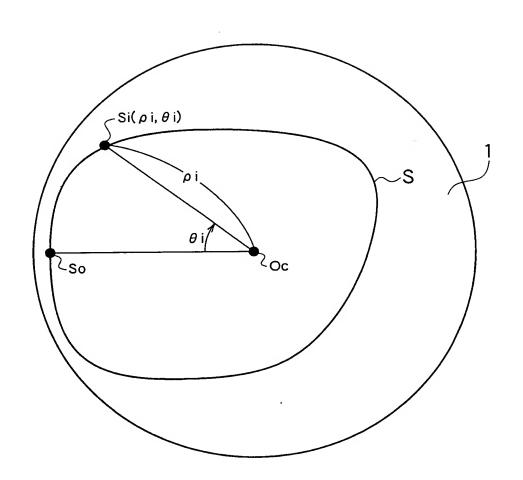


FIG.12



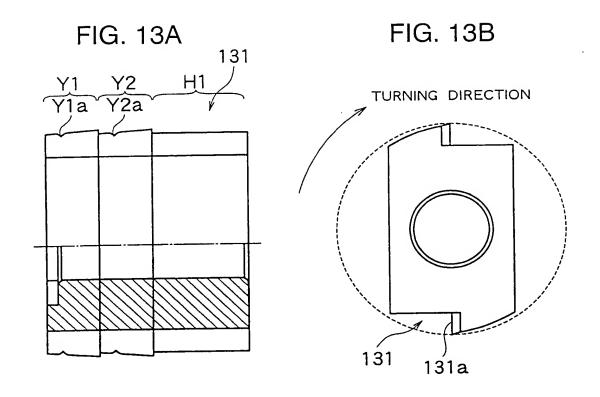
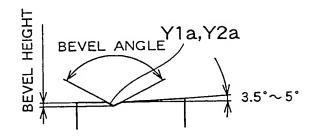


FIG. 13C



- 1) BEVEL ANGLE: 110°∼125°
- 2) BEVEL HEIGHT

SMALL BEVEL: 0.4mm~0.68mm LARGE BEVEL: 0.7mm~0.9mm

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FIG.14

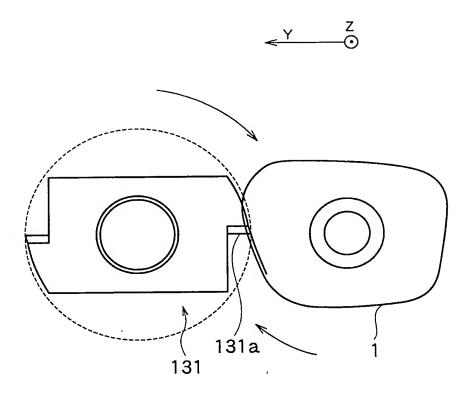


FIG.15

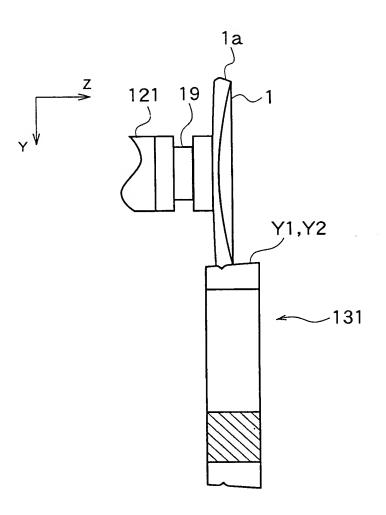


FIG.16

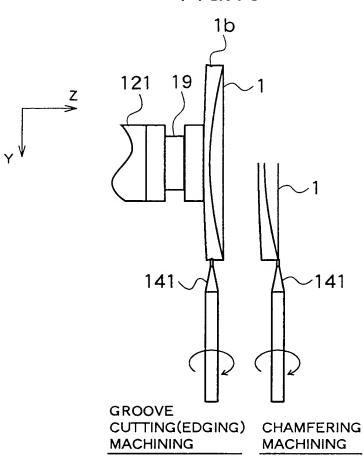


FIG.17

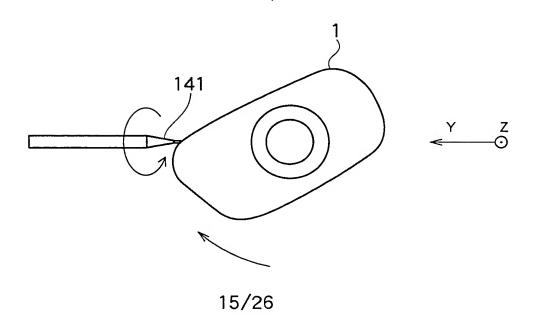


FIG. 18A

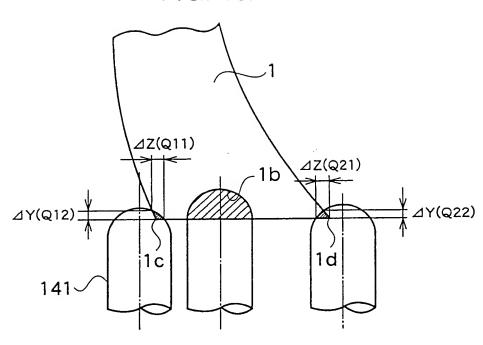
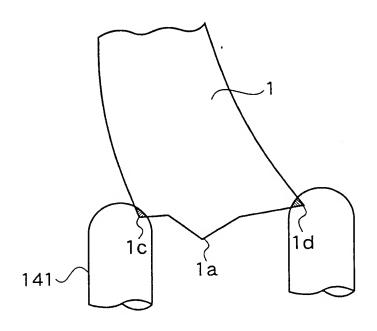
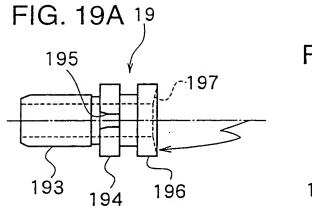
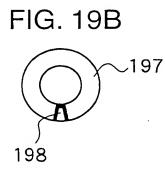


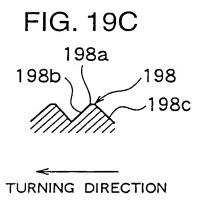
FIG. 18B

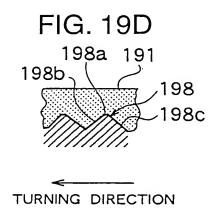


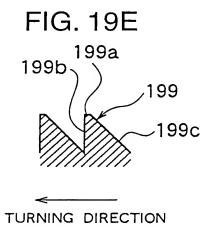
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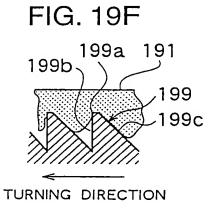












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FIG. 20A

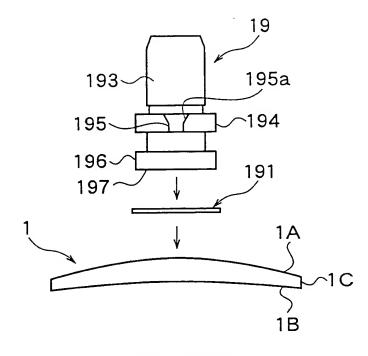


FIG. 20B

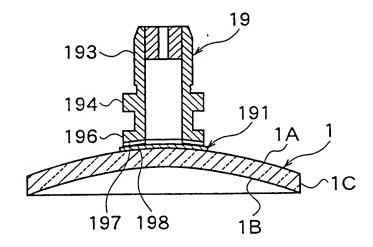
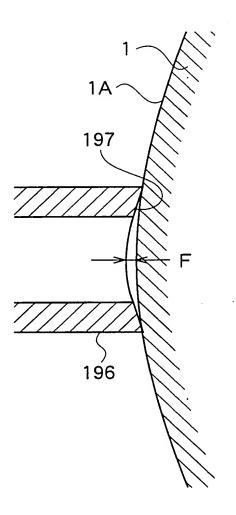


FIG.21



**FIG.22** 

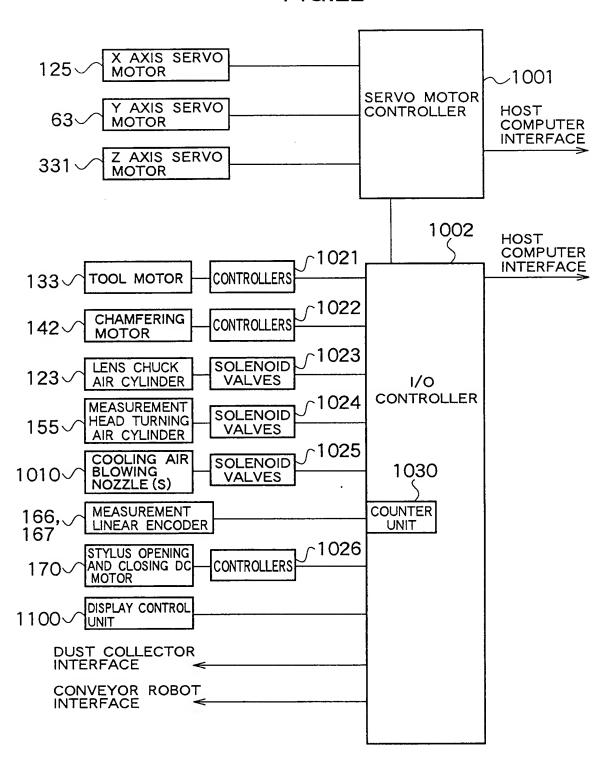
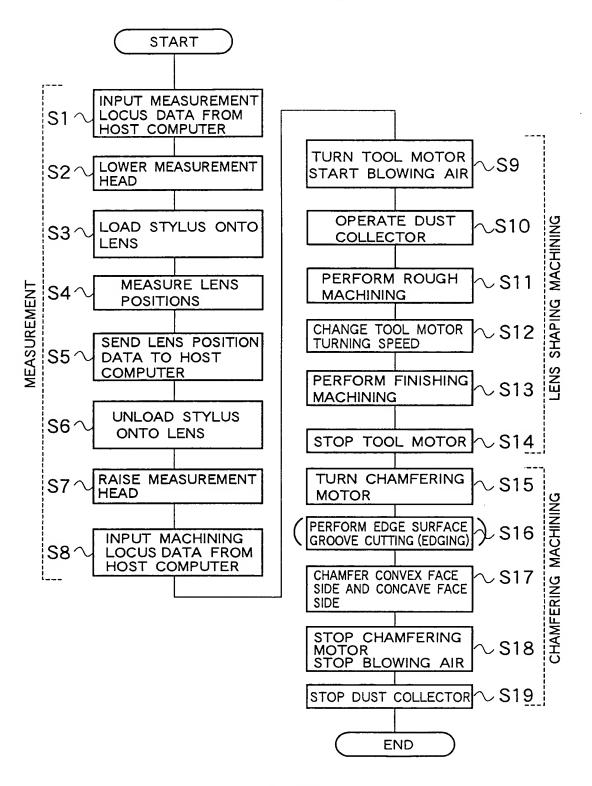


FIG.23

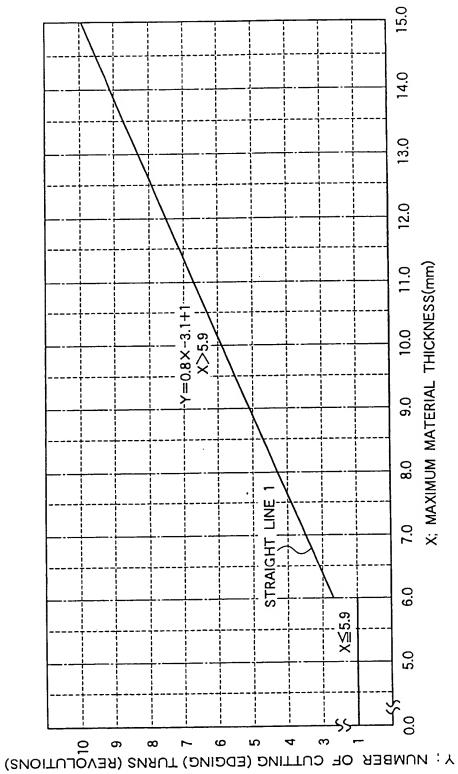


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FIG.24

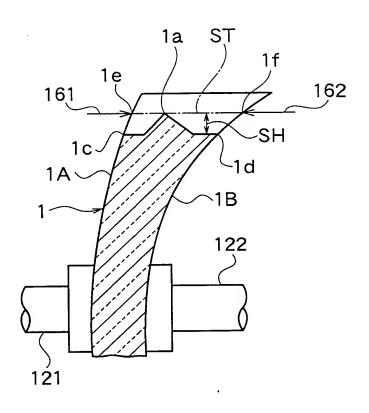
	HT HY2	HY1		
<u>-</u>		MACHINING SPEED	11	2
нү 🗀		-> EDGE THICKNESS	THICK THIN	THICK THIN
нт1 →	CIRCUMFERENTIAL SURFACE ROUGH	FEED SPEED	02 02	03 04
:	MACHINING	(LENS SHAFT TURNING SPEED)	, 1	l
		TOOL TURNING SPEED	05 05	04 04
HT2 →	CIRCUMFERENTIAL SURFACE FINISHING	FEED SPEED	05 05	05 05
	MACHINING	(LENS SHAFT TURNING SPEED)		
		TOOL TURNING SPEED	02 02	00 00
НТ3 →	GROOVE MACHINING	FEED SPEED	02 02	04 04
	MACHINITA	(LENS SHAFT TURNING SPEED)		
		TOOL TURNING SPEED	01 01	<u></u>
HT4 →	CHAMFERING	FEED SPEED	02 02	04 04
		(LENS SHAFT TURNING SPEED)		
		TOOL TURNING SPEED	01 01	





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FIG.26



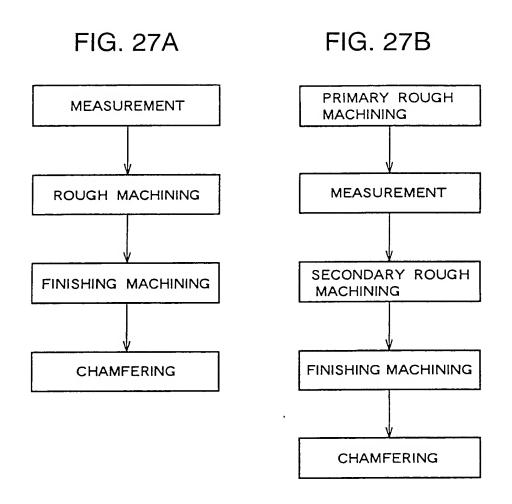


FIG. 28A

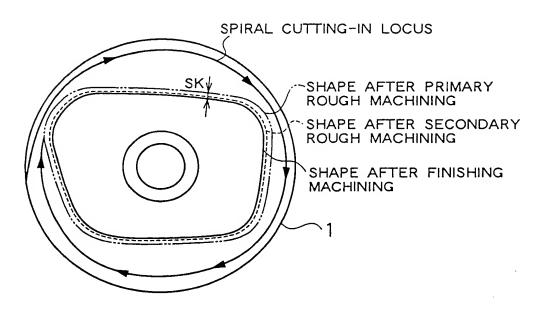


FIG. 28B

